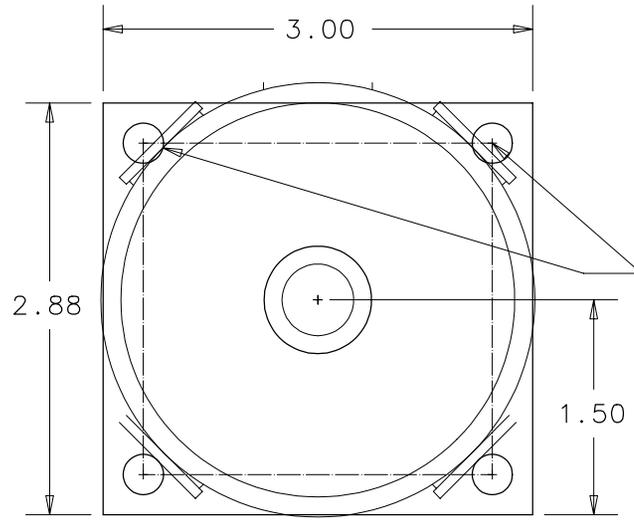
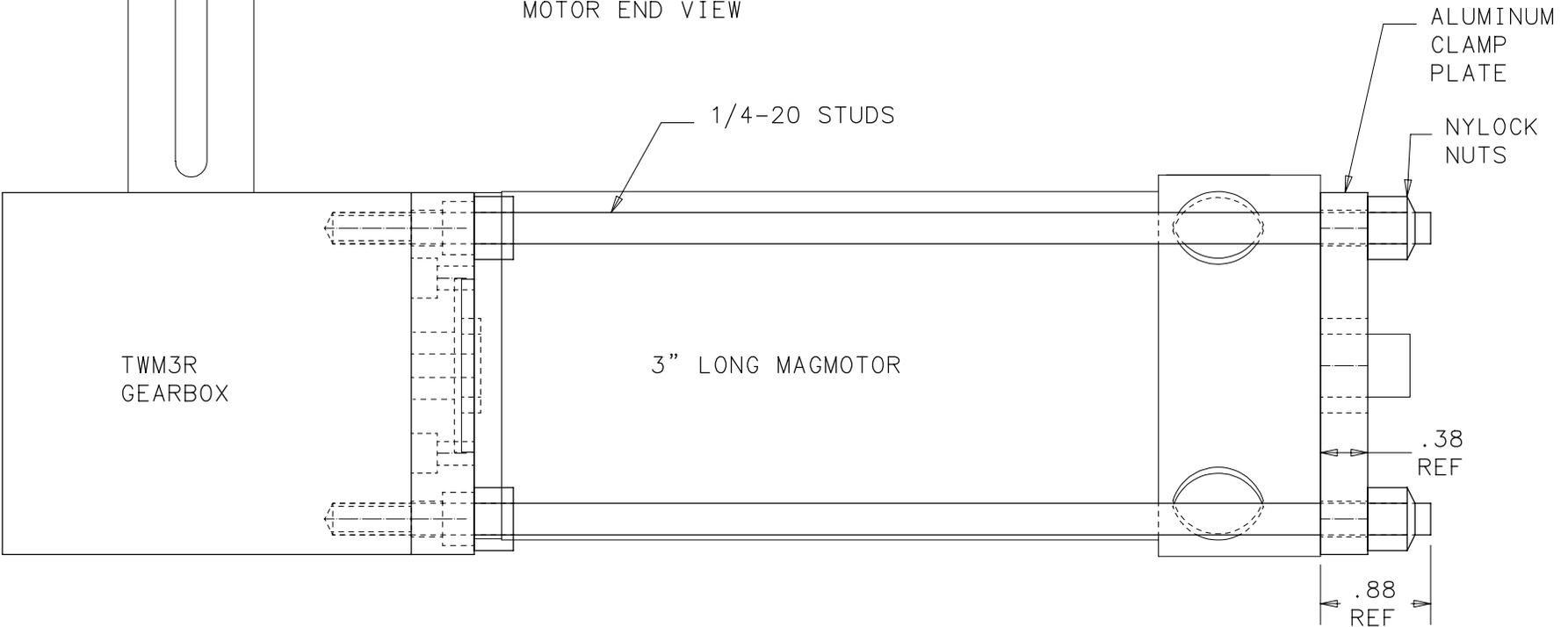


Scale 3/4	Dr By TSE	TEAM WHYACHI ROBOTICS	814 E. FIRST AVE. DORCHESTER, WI.	A	3R STUD	OF	A
Date 3-1-04	Chk By			SIZE			REV.
THIS DRAWING AND ALL INFORMATION PRESENTED IS THE PROPERTY OF TEAM WHYACHI LLC AND IS STRICTLY CONFIDENTIAL. IT SHALL NOT BE COPIED, REPRODUCED OR REVEALED WITHOUT WRITTEN CONSENT. THIS DRAWING MUST BE RETURNED UPON REQUEST.			TOLERANCE (EXCEPT AS NOTED) .0 _____ .032 .00 _____ .015 .000 _____ .005	TITLE: STUD/CLAMP PLATE KIT		FOR: TWM3R LONG MAG. MTR ASSEMBLY	
			QTY.	DESCRIPTION		TWR IDENTIFICATION NO.	



BRUSH COVERS NEED RELIEF ON TOP TWO HOLES FOR STUD CLEARANCE

MOTOR END VIEW



TWM3R GEARBOX

3" LONG MAGMOTOR

1/4-20 STUDS

ALUMINUM CLAMP PLATE

NYLOCK NUTS

.38 REF

.88 REF